





Create Innovations with Dow

TRENDS LAB

IT'S TIME
WE UNITE

We are the global community... Working together to evolve... And live more fulfilling lives.

We want our ethics/values to be part of everything we do — including our beauty habits.

SIMPLE – keeping out the clutter

PLAY – being ready for action

FOODOLOGY – enjoying super foods and traditions

MEMORIES – capturing moments, experiences, journeys

SIMPLE

Keeping out the clutter

Keeping things simple

Unisex, multifunctional

Fewer ingredients

PLA

Being ready for action

Outdoorsy and sporty

Looking good for your selfie

Long-lasting performance/ protection



Enjoying super foods

Traditions

Experimenting with textures/ temperatures



Capturing moments

Experiences

Transformational journeys













Create Innovations with Dow



TRENDS LAB is a series of inspiring concept collections for tomorrow's beauty trends.

Each edition offers formulation concepts showcasing how to get ahead of the consumer curve in your own product development.

Our sample kit will let you see and feel how these formulations can help you stay ahead of the trends — and on top of the trendsetters' demands.



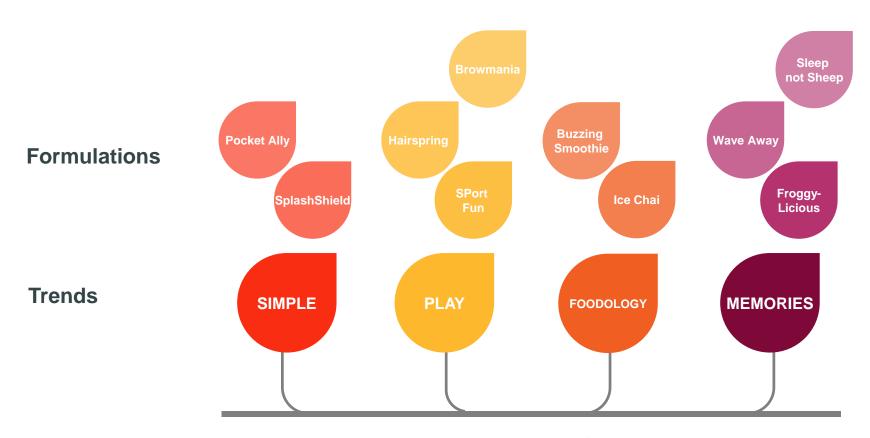








4 Trends, 10 Formulation Concepts



Each trend will be presented in detail in the following slides.







SplashShield - Facial Mist



Busy in the city...be protected with this multifunctional lightweight, refreshing, invisible shield

Attributes

- Pollution protection
- Long lasting
- Make-up fixation
- Perceived moisturization
- Light feel
- Water-like
- Sprayable liquid formulation
- Easy to use
- No more than 5 ingredients
- High water content (>70%)

Featured Products

Dow Corning® FA 4103 Silicone Acrylate Emulsion forms a long lasting flexible film and is ideal for formulating water-based systems.

Dow Corning® HMW 2220 Non-Ionic Emulsion imparts a rich and smooth feel.

Propylene Glycol USP/EP is a high purity humectant aiding stability and preventing drying.



More attributes than ingredients, smart formulation expertise!





SplashShield – Facial Mist



CPF 2406

| Phase | Trade Name / Supplier | INCI Name | Wt. % |
|-------|--|---|-------|
| | Water | Water | 74 |
| A | Propylene Glycol USP/EP / The Dow Chemical Company | Propylene Glycol | 10 |
| | Dow Corning® HMW 2220 Non-Ionic Emulsion | Divinyldimethicone / Dimethicone Copolymer (and) C12-13 Pareth-3 (and) C12-13 Pareth-23 | 5 |
| В | Dow Corning® FA 4103 Silicone Acrylate Emulsion | Acrylates / Polytrimethylsiloxymethacrylate Copolymer (and) Laureth-1 Phosphate | 10 |
| | Euxyl® PE 9010 / Schülke & Mayr | Phenoxyethanol (and) Ethylhexylglycerin | 1 |

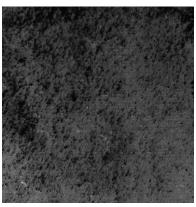




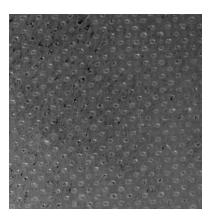
■ SplashShield - Pollution Protection Performance

Reduction in particulate adhesion testing









SplashShield

Adding 10% *Dow Corning*® FA 4103 Silicone Acrylate Emulsion leads to a reduction in carbon-based particulates adhesion compared to the control.





TEST PRINCIPLE:

The product is coated on collagen, dried and exposed to carbon black particles. The non-adherent fraction is removed by gravity and remaining adherent fraction is evaluated visually.



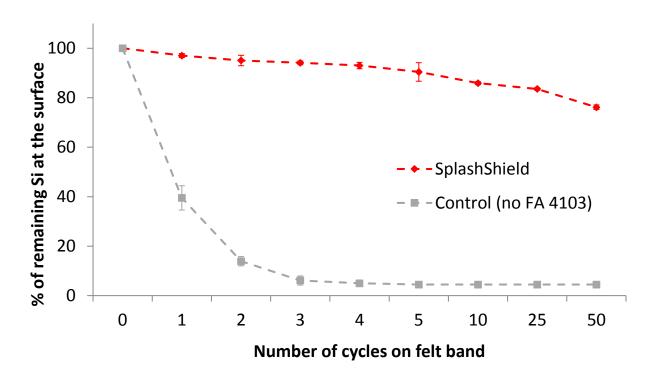




Tested: SplashShield formulation with 10% Dow Corning® FA 4103 Silicone Acrylate Emulsion vs control coated on collagen (60 μm).

SplashShield – Long Lasting Performance

Film durability testing



Adding 10% *Dow Corning*® FA 4103 Silicone Acrylate Emulsion leads to increased rub-off resistance.

TEST PRINCIPLE:

Resistance to rub-off of a film coated on Vitro-Skin® Resistance measured by XRF after friction cycles using washability tester/felt band.

Higher % value indicates greater resistance to rub-off.



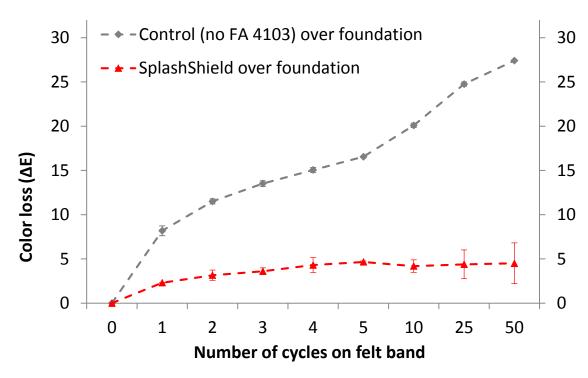
Tested: SplashShield compared to control coated on Vitro-Skin® (50 µm).





SplashShield – Make-up Fixation Performance

Film durability testing



Adding 10% *Dow Corning*® **FA 4103 Silicone Acrylate Emulsion** leads to increased rub-off resistance of a preapplied foundation.

Pollution protection + Make-up fixation

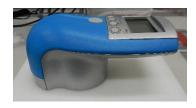




TEST PRINCIPLE:

Evaluates resistance to rub-off of a foundation coated on a skin-mimicking substrate. Color resistance is measured by colorimetry after friction cycles on a felt band.

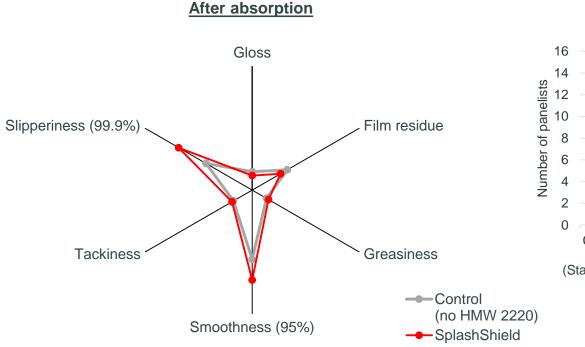
Lower ΔE value indicates greater color resistance to rub-off.



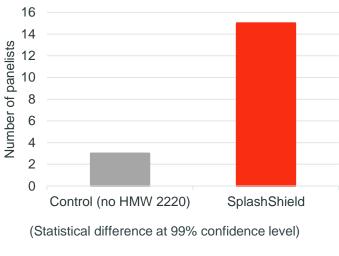
Tested: Foundation (25 µm) and SplashShield compared to control (50 µm) coated on Vitro-Skin®

SplashShield – Performance

Sensory evaluation



Perception of Moisturization



Dow Corning® HMW 2220 Non-Ionic Emulsion provides a smoother and more slippery feel, and perception of moisturization compared to control.





Pocket Ally – Powder Deodorant



A discrete deodorizing powder to keep with you at all times...no stress here!

Attributes

- Sweat control
- Sebum absorption
- Smooth and powdery feel
- Easy to use
- Only 4 ingredients
- Contains antiperspirant salts

Featured Products

Dow Corning® 9701 Cosmetic Powder adds a pleasant silky powdery touch and reduces tackiness and greasiness while absorbing sebum.

Dow Corning® VM-2270 Aerogel Fine Particles is an excellent sebum absorbent.





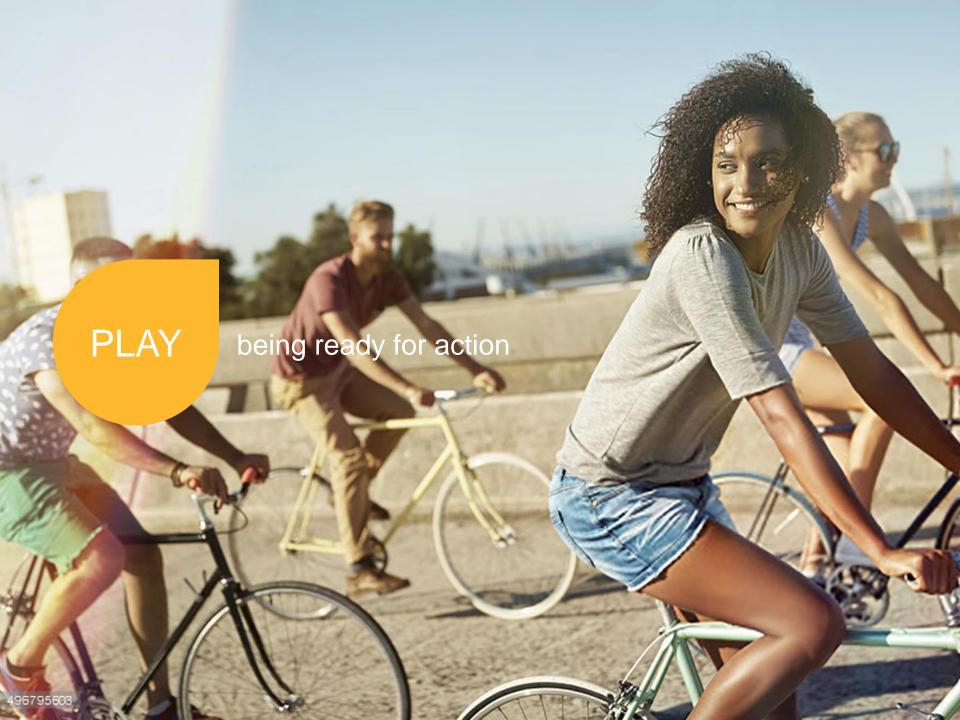
Pocket Ally - Powder Deodorant



| Phase | Trade Name / Supplier | INCI Name | Wt. % |
|-------|---|--|-------|
| | Dow Corning® VM-2270 Aerogel Fine Particles | Silica Silylate | 5 |
| A | Dow Corning® 9701 Cosmetic Powder | Dimethicone/Vinyl Dimethicone Crosspolymer (and) Silica | 7.5 |
| A | Luzenac Pharma UM / Imerys Talc | Talc | 62.5 |
| | Reach 301 / Summit Research Labs | Aluminum Sesquichlorohydrate | 25 |







PLAY

SPort Fun – Color Corrector Protector



This high-SPF protector is not only light to the touch but can also help you look good, too!

Attributes

- SPF 50 (in-vitro)
- UVA protection
- Light feel
- Non-tacky and nongreasy
- Transforming color
- Light coverage
- Long lasting
- Sebum absorption
- Contains active against IR/blue light

Featured Products

SunSpheres™ PGL SPF Booster for excellent UVA/UVB protection with both organic and inorganic filters is an easy to use emulsion.

Dow Corning® ES-5300 Formulation Aid is a highly flexible W/O emulsifier providing light sensory.

Dow Corning® EL-9241 Silicone Elastomer Blend confers a dry smooth feel.

Dow Corning® MQ-1600 Solid Resin film-forming properties confers long-lasting benefits.

Dow Corning® VM-2270 Aerogel Fine Particles is an excellent sebum absorbent.

Dow Corning® FZ-3196, a less greasy, moderate volatility solvent, brings a unique light and silky smooth feel, excellent spreadability.

Propylene Glycol USP/EP, a high purity humectant aiding stability and preventing drying.





A

SPort Fun – Color Corrector Protector









CPF 2408

| Phase | Trade Name / Supplier | INCI Name | Wt. % |
|-------|--|--|-------|
| Α | Neo Heliopan® AV / Symrise | Ethylhexyl Methoxycinnamate | 7.5 |
| А | Neo Heliopan® 357 / Symrise | Butyl Methoxydibenzoylmethane | 3 |
| 0 | Dow Corning® FZ-3196 | Caprylyl Methicone | 3 |
| В | Dow Corning® MQ-1600 Solid Resin | Trimethylsiloxysilicate | 3 |
| | Dow Corning® ES-5300 Formulation Aid | Lauryl PEG-10 Tris(Trimethylsiloxy)silylethyl Dimethicone | |
| | Crodamol™ AB / Croda | C12-15 Alkyl Benzoate | 7 |
| | Arlamol™ HD / Croda | Isohexadecane | 2 |
| С | DUB ININ / Stearinerie Dubois Fils | Isononyl isonanoate | 3 |
| | Dow Corning® EL-9241 Silicone Elastomer Blend | Dimethicone (and) Dimethicone Crosspolymer | 4 |
| | Dow Corning® VM-2270 Aerogel Fine Particles | Silica Silylate | 0.5 |
| | Bentone® 38 V / Elementis Specialties | Disteardimonium Hectorite | 0.3 |
| | Water | Water | 27.9 |
| | Sodium chloride | Sodium chloride | 0.5 |
| | Sodium citrate | Sodium citrate | 0.2 |
| D | Triethanolamine (85%) | Triethanolamine | 2.5 |
| | Neo Heliopan® Hydro / Symrise | Phenylbenzimidazole Sulfonic Acid | 3 |
| | Soliberine® / Greentech | Water (and) propylene glycol (and) Buddleja Officinalis Extract | 0.5 |
| | Propylene Glycol USP/EP / The Dow Chemical Company | Propylene glycol | 5 |
| Е | SunSpheres™ PGL SPF Booster / The Dow Chemical Company | Styrene/Acrylates Copolymer | 19.6 |
| | Euxyl® PE 9010 / Schülke & Mayr | Phenoxyethanol (and) Ethylhexylglycerin | 1 |
| F | Solaro 188946D / Firmenich | Perfume | 0.5 |
| | Cameleon™ Red / Tagra Biotechnologies | C.I. 77491 (and) Titanium Dioxide (and) Acrylates/Ammonium Methacrylate Copolymer (and) Cellulose Acetate (and) Magnesium Stearate (and) Propylene Glycol Stearate | 0.9 |
| G | Cameleon™ Yellow / Tagra Biotechnologies | C.I. 77492 (and) Titanium Dioxide (and) Acrylates/Ammonium Methacrylate Copolymer (and) Cellulose Acetate (and) Magnesium Stearate (and) Propylene Glycol Stearate | 1.7 |
| | Cameleon™ Black / Tagra Biotechnologies | C.I. 77499 (and) Titanium Dioxide (and) Acrylates/Ammonium Methacrylate Copolymer (and) Cellulose Acetate (and) Magnesium Stearate (and) Propylene Glycol Stearate | 0.4 |

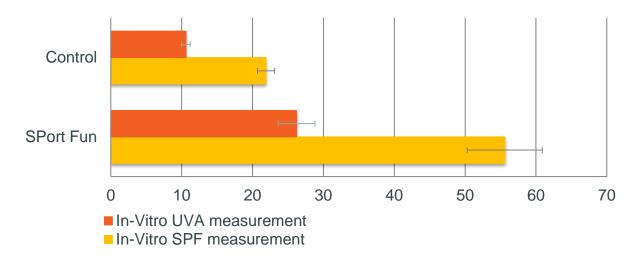




SPort Fun – Performance

In-Vitro Sun Protection Factor (SPF) testing

| Formulation | In-Vitro SPF | In-Vitro UVA |
|--|--------------|--------------|
| Control (water) | 21.9 | 10.6 |
| SPort Fun (19.6% - 5% active SunSpheres PGL SPF Booster) | 55.6 | 26.2 |



SunSpheres™ PGL SPF Booster significantly enhances SPF and UVA protection.





Hairspring - Clear Emulsion Gel



Sport-ready hair that plays as hard as you do

Attributes

- Pomade "ringing" gel
- Natural styling
- Long lasting styling
- Frizz control
- Curl definition
- Curl retention
- Sun protection (not tested)

Featured Products

Dow Corning® 3901 Liquid Satin Blend provides frizz control and improves curls.

ACUDYNE™ 1000 Hair Styling Polymer is a dual phase polymer which delivers all day hold for hair styling with excellent humidity resistance.

VERSENE™ Na2 Crystals is a chelating agent.





Hairspring – Clear Emulsion Gel



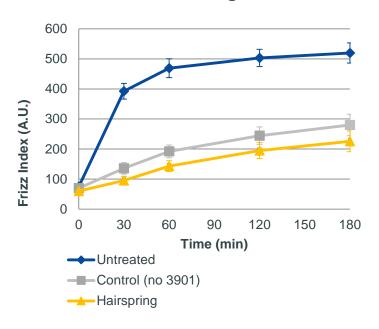
| Phase | Trade Name / Supplier | INCI Name | Wt. % |
|-------|---|--|-------|
| А | Dow Corning® 3901 Liquid Satin Blend | Dimethicone (and) Dimethicone/Vinyl Dimethicone Crosspolymer | 5 |
| | Arlamol™ HD / Croda | Isohexadecane | 7 |
| | Cetiol® HE | PEG-7 Glyceryl Cocoate | 10 |
| В | Kiwi Fizz 246214G / Firmenich | Perfume | 0.5 |
| Ь | Hostacerin T 200P / Clariant | Ceteareth-20 | 25 |
| | Uvinul® MC80 / BASF Corporation | Ethylhexyl Methoxycinnamate | 2 |
| | Water | Water | 32.4 |
| | ACUDYNE™ 1000 Hair Styling Polymer / The Dow Chemical Company | Acrylates/Hydroxyesters Acrylates Copolymer | 1 |
| | VERSENE™ Na2 Crystals Chelating Agent / The Dow Chemical Company | Disodium EDTA | 0.1 |
| С | Triethanolamine (85%) | Triethanolamine | 1 |
| | Glycerin | Glycerin | 15 |
| | Euxyl® PE 9010 / Schülke & Mayr | Phenoxyethanol (and) Ethylhexylglycerin | 1 |
| | Unicert Blue 05601-J / Sensient Cosmetic Technologies | Blue 1 – C.I. 42090 (0.1% in water) | q.s. |





Hairspring - Performance

Frizz control testing



Dow Corning® 3901 Liquid Satin Blend enables frizz control without greasy look.



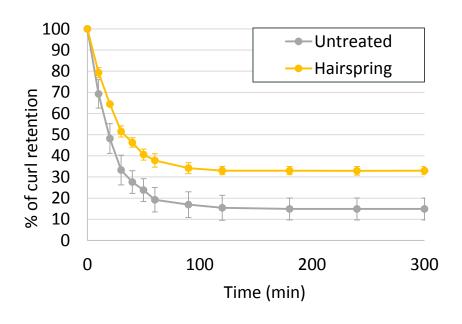






Hairspring - Performance

Curl retention and definition testing



Hairspring improves curl retention and curl definition.











Adventures all day and night with this buildable brow gel...no flaking here!

Attributes

- Long lasting
- Comfortable to wear
- Non transfer
- Easy to apply
- Easy to remove
- Water resistant
- Tailored brow definition

Featured Products

Dow Corning® FA 4004 ID Silicone Acrylate forms a long lasting and flexible film.

Dow Corning® 3901 Liquid Satin Blend provides easy spreading and more slipperiness.

Dow Corning® SW-8005 C30 Resin Wax is used to build viscosity. It is compatible with a large variety of waxes, esters, organic oils and fragrances.

Dow Corning® 2503 Cosmetic Wax is a silicone wax melting at the temperature of the skin.

Dow Corning® FZ-3196, a less greasy, moderate volatility solvent, brings a unique light and silky smooth feel, excellent spreadability.

Dow Corning® VM-2270 Aerogel Fine Particles helps stabilize formulations thanks to its oil thickening property.

XIAMETER® PMX-200 Silicone Fluid 2CS is a volatile silicone emollient providing superior spreadability.





Browmania – Eyebrow Gel Cream



CPF 2410

| Phase | Trade Name / Supplier | INCI Name | Wt. % |
|-------|---|---|-------|
| A | Dow Corning® SW 8005 C30 Resin Wax | C30-45 Alkyldimethylsilyl Polypropylsilsesquioxane | 4 |
| | Cerabeil White / Baerlocher | Beeswax | 4 |
| | Cerauba T1 / Baerlocher | Carbauna wax | 4 |
| | Dow Corning® 2503 Cosmetic Wax | Stearyl Dimethicone | 3 |
| | Dow Corning® FZ-3196 | Caprylyl Methicone | 11.9 |
| | Unipure black LC 989 HLC / Sensient Cosmetic Technologies | C.I. 77499 (and) Hydrogenated Lecithin | 7.1 |
| В | Unipure Red LC 381 HLC / Sensient Cosmetic Technologies | C.I. 77491 (and) Hydrogenated Lecithin | 4.4 |
| | Unipure White LC 981 HLC / Sensient Cosmetic Technologies | C.I. 77891 (and) Hydrogenated Lecithin | 6.1 |
| | Dow Corning® VM-2270 Aerogel Fine Particles | Silica Silylate | 0.5 |
| С | Dow Corning® 3901 Liquid Satin Blend | Dimethicone (and) Dimethicone/Vinyl Dimethicone Crosspolymer | 5 |
| | XIAMETER® PMX-200 Fluid 2CS | Dimethicone | 12.5 |
| D | Submica M / Sensient Cosmetic Technologies | Mica | 15 |
| Е | Creasil® ID CG / The Innovation Company® | Isododecane | 10 |
| F | Dow Corning® FA 4004 ID Silicone Acrylate | Isododecane (and) Acrylates/Polytrimethylsiloxymethacrylate Copolymer | 12.5 |





Browmania - Long Lasting Performance

Before rub-off testing

After rub-off testing

Control





Control FA 4004 ID



Procedure: product was spread by the panelist using a stick (applied 3 times) and let dry for 15 minutes. A sponge was applied on forearm and the panelist rubbed 3 times by applying medium pressure.

Control

FA 4004 ID







Procedure: Wave Away formulation product applied and spread by the panelist. A final rub-off was done with tissue to remove excess of formulation.

Dow Corning® FA 4004 ID Silicone Acrylate provides long lasting benefit. **Browmania** can be easily removed.







I Ice Chai – Eye Cream



Relax with this traditional home recipe that cools and helps to lift the stress away

Attributes

- Cold treatment
- Tightening sensation
- Lasting tightening effect
- Easy removable film
- Jelly texture

Featured Products

ACULYN™ 28 Rheology Modifier provides a jelly texture with excellent spreading properties.

Dow Corning[®] FA 4002 ID Silicone Acrylate is a film former which provides tightening sensation.

Dow Corning® PF-9510 Silicone Elastomer Suspension imparts silky feel and is easy to formulate.

XIAMETER® PMX-200 Silicone Fluid 2CS is a volatile silicone emollient providing superior spreadability.

NEOLONE™ PH 100 is a preservative for water- based systems.





Ice Chai – Eye Cream



CPF 2411

| | | | <u> </u> |
|-------|--|---|----------|
| Phase | Trade Name / Supplier | INCI Name | Wt. % |
| | Water | Water | 69.1 |
| | Zemea® / DuPont Tale & Lyle Bio Prod. | Propanediol | 4 |
| А | ACULYN™ 28 Rheology Modifier / The Dow Chemical Company | Acrylates/Beheneth-25 Methacrylate Copolymer | 5 |
| | Tween™ 20 / Croda | Polysorbate 20 | 1 |
| | Hydrosynol™ DOI / Sytheon | Isosorbide Dicaprylate | 2 |
| В | Dow Corning® FA 4002 ID Silicone Acrylate | Isododecane (and) Acrylates/Polytrimethylsiloxymethacrylate Copolymer | 7 |
| | XIAMETER® PMX-200 Fluid 2CS | Dimethicone | 5 |
| | Dow Corning® PF-9510 Silicone Elastomer Suspension | Dimethicone/VinylDimethicone Crosspolymer (and) C12-14 Pareth-12 | 3 |
| 0 | Keltrol® CG-SFT / CP Kelco | Xanthan gum | 0.2 |
| С | Glycerin | Glycerin | 1 |
| D | NEOLONE™ PH 100 Preservative / The Dow Chemical Company | Phenoxyethanol | 0.83 |
| | Hydrolite® 8 / Symrise | Caprylyl Glycol | 0.67 |
| E | Chai Tea Fragrance / Orchidia | Perfume | 1 |
| F | Caramel Color / Spectrum Chemical | Caramel Color | 0.2 |
| G | Triethanolamine (85%) | Triethanolamine | q.s. |
| | | | |





Ice Chai - Performance

Tightening sensation evaluation

| Assessment ver (water instead of (Statistical dif | FA 4002 ID) | FA 4002 ID 7% |
|---|--|---------------|
| Tightoning Evaluation | Instant Tightening (1 movement) | Yes (99%) |
| Tightening Evaluation | Lasting Tightening (several movements) | Yes (99%) |



Dow Corning® FA 4002 ID Silicone Acrylate provides instant and long lasting tightening at both cold and room temperature.



Do not apply foundation or day cream over the application zone. Powder make-up can be used.





Buzzing Smoothie - Hair Booster Leave-in Conditioner



A recipe for hair boosting...even after 10 washes...when did you last go to the salon?

Attributes

- Restores hair hydrophobicity
- Long lasting hydrophobicity
- Shine
- Reduces hair friction
- Light playful rheology



Featured Products

Dow Corning® CE-7081 Smart Style provides long lasting hair hydrophobicity and improves hair conditioning by reducing hair friction.

Dow Corning® 3901 Liquid Satin Blend provides easy spreading with unique rheology for shine increase and hair friction reduction.

Dow Corning® 556 Cosmetic Grade Fluid provides shine to hair.

Dow Corning® ES-5300 Formulation Aid is a highly flexible W/O emulsifier which provides low viscosity emulsion with a light sensory feel.

Dow Corning® 5200 Formulation Aid is helping as co-emulsifier.

Dow Corning® FZ-3196 brings a unique light, silky smooth feel and excellent spreadability.

XIAMETER® PMX-200 Silicone Fluid 2CS is a volatile emollient providing superior spreadability.

SoftCAT™ SX-1300X Conditioning Polymer provides volume control and smooth look.





Buzzing Smoothie - Hair Booster Leave-in Conditioner



CPF 2412

| Phase | Trade Name / Supplier | INCI Name | Wt. % |
|-------|--|--|-------|
| | Dow Corning® 3901 Liquid Satin Blend | Dimethicone (and) Dimethicone/Vinyl Dimethicone | 3 |
| A | Dow Corning 3901 Elquid Satin Blend | Crosspolymer | 3 |
| | XIAMETER® PMX-200 Fluid 2CS | Dimethicone | 7 |
| | Dow Corning® 556 Cosmetic Grade Fluid | Phenyl Trimethicone | 2 |
| | Dow Corning [®] FZ-3196 | Caprylyl Methicone | 3 |
| | Honey Oily Extract / Greentech | Caprylic/Capric Triglyceride (and) Honey Extract | 0.5 |
| В | Vitaoils Nutri / Provital Group | Helianthus Annuus Seed Oil (and) Macadamia Ternifolia Seed Oil (and) Chenopodium Quinoa Seed Extract (and) Cocos Nucifera Oil (and) Gardenia Tahitensis Flower Extract | 0.5 |
| | Coconut Oil refined / Spectrum Chemical | Coconut Oil | 0.5 |
| | Dow Corning® ES-5300 Formulation Aid | Lauryl PEG-10 Tris(Trimethylsiloxy)silylethyl Dimethicone | 2 |
| | Dow Corning® 5200 Formulation Aid | Lauryl PEG/PPG-18/18 Methicone | 0.5 |
| | Cetiol® SB 45 / BASF Corporation | Butyrospermum Parkii (Shea) Butter | 0.5 |
| | Plantasens Olive Squalane / Clariant | Squalane | 0.5 |
| | Water | Water | 74.05 |
| | Sodium chloride | Sodium chloride | 1 |
| C | SoftCAT™SX-1300X Conditioning Polymer / The Dow Chemical Company | Polyquaternium-67 | 0.15 |
| | Original Kiwi Extract / Gattefosé S.A. | Actinidia Chinensis (Kiwi) Fruit Water | 0.2 |
| | Euxyl® PE 9010 / Schülke & Mayr | Phenoxyethanol (and) Ethylhexylglycerin | 1 |
| | Dow Corning® CE-7081 Smart Style | Silicone Quaternium-16 / Glycidoxy Dimethicone Crosspolymer (and) Undeceth-11 (and) Undeceth-5 | 3 |
| D | Hydrotriticum™ 2000 PE / Croda | Water (and) Hydrolyzed Wheat Protein | 0.1 |
| | Coconut milk fragrance / Orchidia | Perfume | 0.5 |
| | Unicert Yellow 08005-J / Sensient Cosmetic Technologies | C.I. 19140 (1% water solution) | q.s. |
| E | Citric acid (25% sol.) | Citric acid | q.s |

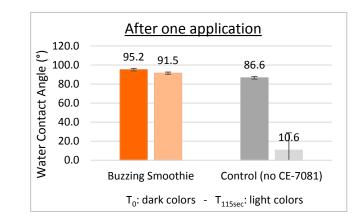


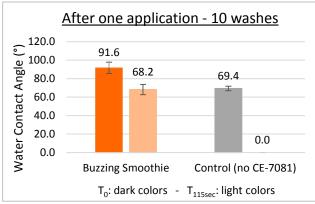


Buzzing Smoothie – Performance

Hair hydrophobicity assessment (Contact angle – water repellency)

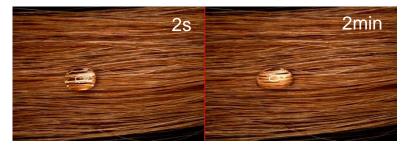
Goniometer



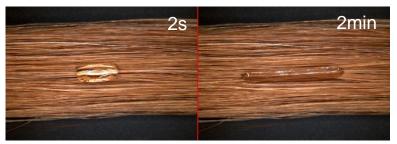


<u>Stereomicroscope</u>

Buzzing Smoothie



Control (no CE-7081)



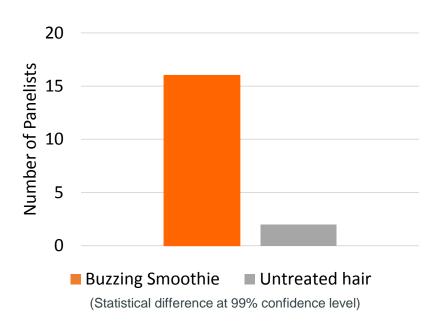
Dow Corning® CE-7081 Smart Style allows restoring hair hydrophobicity.



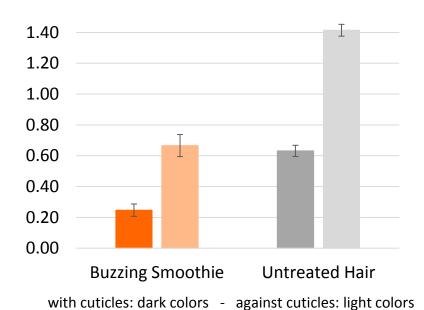


Buzzing Smoothie – Performance





Conditioning evaluation Friction test (coefficient of friction)



Buzzing Smoothie improves shine and reduces hair friction.







Froggy-Licious – Lipstick



SURPRISE...it's not only fun, it's long lasting and gives nourishing sensation.

Attributes

- Long lasting
- Non transfer
- Comfortable to wear
- Smooth sensory
- Transforming color
- Perceived nourishment
- Easy to apply

Featured Products

Dow Corning[®] 680 ID Fluid is a flexible filmformer providing long-lasting wear and transfer resistance with high comfort.

Dow Corning® 9576 Smooth Away Elastomer provides a smooth feel and gives a nourishment sensation on the lips.

Dow Corning® SW-8005 C30 Resin Wax is used to build viscosity. It is compatible with a large variety of waxes, esters, organic oils and fragrances.

Dow Corning® FZ-3196, a less greasy, moderate volatility solvent, brings a unique light and silky smooth feel, excellent spreadability.





Froggy-Licious – Lipstick



CPF 2413

| Phase | Trade Name / Supplier | INCI Name | Wt. % |
|-------|--|--|-------|
| A | Cerabeil White No1 / Baerlocher | Beeswax | 5.5 |
| | Cerauba T1 / Baerlocher | Carnauba wax | 3 |
| | Cerilla Raffinée / Baerlocher | Candelilla wax | 6.5 |
| | Kahlwax 1899 / Kahl | Ozokerite | 4 |
| | Dow Corning® SW 8005 C30 Resin Wax | C30-45 Alkyldimethylsilyl Polypropylsilsesquioxane | 4 |
| | Kahlwax 2803 / Kahl | Polyethylene | 3 |
| | Lameform® TGI / BASF Corporation | Polyglyceryl-3 Diisotearate | 0.5 |
| | Cosmacol® OE / Sasol | Dicaprylyl Ether | 5 |
| | Eutanol® G / BASF Corporation | Octyldodecanol | 12.5 |
| | Dow Corning [®] FZ-3196 | Caprylyl Methicone | 9 |
| | Crodamol™ IPM / Croda | Isopropryl Myristate | 9.48 |
| В | Crodamol™ PTIS / Croda | Pentaerythrityl tetraisostearate | 4 |
| | Crodamol™ ISIS / Croda | Isostearyl isostearate | 5 |
| | Crodamol™ GTIS/ Croda | Triisostearin | 1.47 |
| | Dow Corning® 9576 Smooth Away Elastomer | Dimethicone (and) Dimethicone/Vinyl Dimethicone Crosspolymer (and) Dimethicone Crosspolymer (and) Beeswax (and) Silica (and) Silica Silylate | 15 |
| | Eutanol® G / BASF Corporation | Octyldodecanol | 4 |
| | 38001 D&C Red / Univar Colour | C.I. 45410 | 1 |
| С | 90117 Cogilor Turquoise / Univar Colour | C.I. 42090 | 0.4 |
| | 90116 Cogilor Citrine / Univar Colour | C.I. 19140 | 0.6 |
| | DI-alpha-Tocopheryl Acetate / DSM Nutrition Products | Tocopheryl Acetate | 0.05 |
| D | Dow Corning® 680 ID Fluid | Polypropylsilsesquioxane (and) Isododecane | 6 |





Froggy-Licious – Performance



Color change by applying and spreading on lips



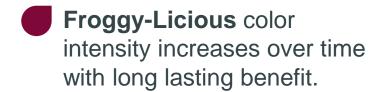
No product





Froggy-Licious (after 30 min)

Froggy-Licious (after 2h)





Froggy-Licious (before lunch)

Froggy-Licious (after lunch)





Wave Away - Facial Cleanser



Take away the daily grimes with ease using a wax-to-oil cleanser

Attributes

- Make-up remover
- Transforming texture
- Melting texture
- Perceived moisturization
- Anhydrous formulation

Featured Products

Dow Corning® 2503 Cosmetic Wax is a silicone wax melting at the temperature of the skin.

Dow Corning® FZ-3196, a less greasy, moderate volatility solvent, brings a unique light and silky smooth feel, excellent spreadability.





Wave Away – Facial Cleanser

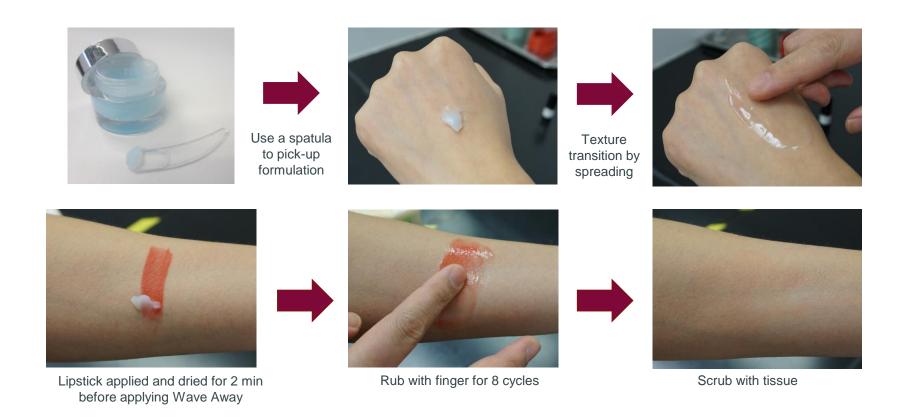


| Phase | Trade Name / Supplier | INCI Name | Wt. % |
|-------|---|-------------------------------------|-------|
| | Klearol / Sonneborn LCC Refined Products | Mineral Oil | 32.7 |
| | Ionol CP / Univar | BHT | 0.1 |
| | Nikkol CIO / Nikko Chemicals Co., Ltd. | Cetyl Ethylhexanoate | 20 |
| | Nikkol TGI-20 / Nikko Chemicals Co., Ltd. | PEG-20 Glyceryl Triisostearate | 12 |
| A | Nikkol MYL-10 / Nikko Chemicals Co., Ltd. | PEG-10 Laurate | 5 |
| | Dow Corning [®] 2503 Cosmetic Wax | Stearyl Dimethicone | 5 |
| | Kahlwax 7791 / Kahl | Polyethylene | 4 |
| | D&C GREEN N° 6 K7016 / Sensient Cosmetic Technologies | C.I. 61515 (0.1% in mineral oil) | 0.5 |
| В | Dow Corning [®] FZ-3196 | Caprylyl Methicone | 20 |
| | Butylene Glycol / Univar | Butylene Glycol | 0.2 |
| | Light & Fresh 912297 / Symrise | Perfume | 0.5 |





Wave Away - Performance



Wave Away delivers a transforming texture and can easily remove make-up.





Sleep not Sheep – Hair Sleeping Mask



No fuss with this overnight conditioner... no frizz, no residue...just sweet dreams

Attributes

- Frizz control
- Pillow safe
- Overnight conditioning
- Moisturized feel
- Shine
- Memory shape texture

Featured Products

Dow Corning® CB-3046 Fluid is used for frizz control and provides hair shine.

Dow Corning® HMW 2220 Non-Ionic Emulsion imparts a rich, smooth and moisturized feel.

ACULYN™ 28 Rheology Modifier provides a memory shape texture with an excellent spreading for a light non sticky feel.

CELLOSIZE™ QP 100MH Thickener is non-ionic water soluble thickener.

UCON™ Fluid AP Emollient provides a soft feel, facilitates spreadability, reduces oiliness and greasiness.

VERSENE™ Na2 Crystals is a chelating agent.

Propylene Glycol USP/EP, a high purity humectant aiding stability and preventing drying.





Sleep not Sheep – Hair Sleeping Mask



CPF 2415

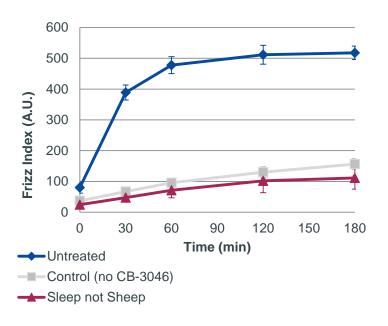
| Phase | Trade Name / Supplier | INCI Name | Wt. % |
|-------|---|--|-------|
| Α | Water | Water | 77.35 |
| | CELLOSIZE™ QP 100 MH Thickener / The Dow Chemical Company | Hydroxyethylcellulose | 0.1 |
| | VERSENE™ Na2 Crystals Chelating Agent / The Dow Chemical Company | Disodium EDTA | 0.1 |
| | ACULYN ™ 28 Rheology Modifier / The Dow Chemical Company | Acrylates/Beheneth-25 Methacrylate Copolymer | |
| | Propylene Glycol USP/EP / The Dow Chemical Company | Propylene Glycol | 2 |
| | Glycerin | Glycerin | 1 |
| | Euxyl® PE 9010 / Schülke & Mayr | Phenoxyethanol (and) Ethylhexylglycerin | 1 |
| | Triethanolamine (85%) | Triethanolamine | 0.5 |
| | UCON™ Fluid AP Emollient / The Dow Chemical Company | PPG-14 Butyl Ether | 2 |
| | Crodamol™ GTCC / Croda | Caprilic Capric Triglyceride | 2 |
| В | Chamomile Oil / Provital Group | Chamomilla Recutita Flower (and) Helianthus Annuus Seed Oil | |
| Ь | Crodamol™ IPP / Croda | Isopropyl Palmitate | 2 |
| | Dow Corning® CB-3046 Fluid | Dimethicone (and) Phenyl Trimethicone (and) Trimethylsiloxysilicate (and) Dimethiconol | |
| С | Dow Corning® HMW 2220 Non-Ionic Emulsion | Divinyldimethicone/Dimethicone Copolymer and C12-13 Pareth-23 and C12-13 Pareth-3 | 2 |
| D | Aromatic Chamomile Herbs Extract blend 27226 / Carrubba - Biesterfeld | Perfume | 0.7 |





Sleep not Sheep - Performance

Frizz control testing



Dow Corning® CB-3046 Fluid enables frizz control without greasy look.









Sleep not Sheep - In Vivo Performance



Untreated



Sleep not Sheep

Sleep not Sheep provides volume control and less frizz compared to untreated hair.









Thank You

These suggested formulations are only representative formulations and are not commercialized products. Dow Corning believes that the information and data on which these formulations are based are reliable, but they have not been subjected to extensive testing for performance, efficacy or safety.

BEFORE COMMERCIALIZATION, YOU SHOULD THOROUGHLY TEST THE FORMULATION OR ANY VARIATION OF IT TO DETERMINE ITS PERFORMANCE, EFFICACY AND SAFETY. IT IS YOUR RESPONSIBILITY TO OBTAIN ANY NECESSARY GOVERNMENT CLEARANCE, LICENSE OR REGISTRATION.

In addition, Dow Corning has not undertaken a comprehensive patent search on the formulation. Suggestions of uses should not be taken as inducements to infringe any particular patent.

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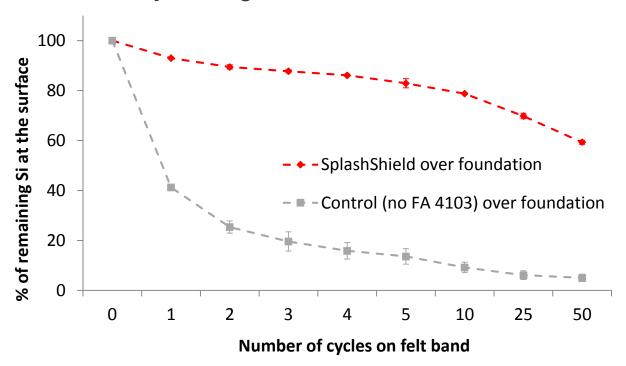
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SplashShield – Make-up Fixation Performance

Film durability testing



Adding 10% *Dow Corning*[®] FA 4103 Silicone Acrylate Emulsion leads to increased rub-off resistance of a preapplied foundation.

Pollution protection + Make-up fixation





TEST PRINCIPLE:

Resistance to rub-off of a film coated on Vitro-Skin®. Resistance measured by XRF after friction cycles using washability tester/felt band.

Higher % value indicates greater resistance to rub-off.



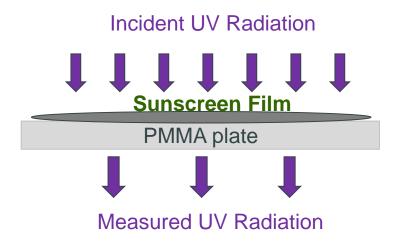
Tested: Foundation (25 µm) and SplashShield compared to control coated on Vitro-Skin® (50 µm).

In Vitro SPF/UVAPF – ISO 24443 Test Method

- Instrument: UV-Visible spectrophotometer PerkinElmer Lambda 950
 Ultraviolet Transmittance Analyzer (290-400 nm)
- Plates: Rough PMMA (6µm HD6)
- Quantity applied :1,2-1,3 mg/cm²
- Drying time: 15 min at room temperature
- 3 PMMA plates per product to analyze, 6 measurements per plate
- Method validated in vivo by an external laboratory



UV-Vis spectrophotometer

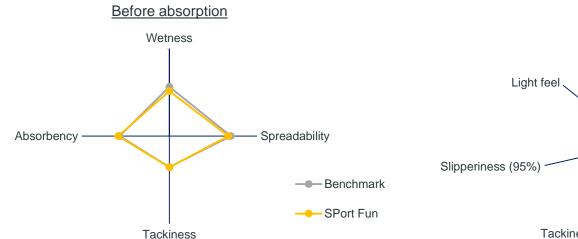


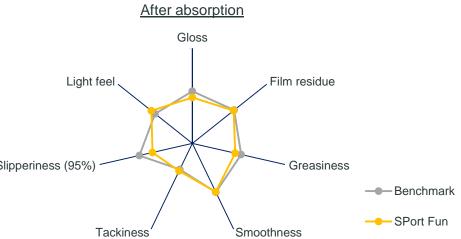




SPort Fun – Performance

Sensory evaluation





SPort Fun has same light feel sensation on skin compared to benchmark.



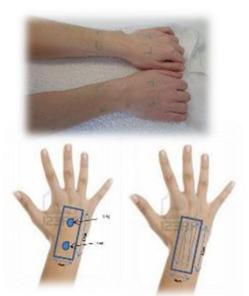


Tightening Sensation Evaluation

Paired comparison in vivo test method

- Apply product on wrists
- No movement allowed during 5 minutes resting on a flat surface during drying
- Slowly fold the wrist → record the **instant tightening** sensation
- Repeat above movement + several circular wrist movements → record the lasting tightening sensation
- Number of panelists: 18-24
- Paired comparison used for other sensory parameters using forearm

| Assessment ver (water instead of (Statistical dif | FA 4002 ID 7% | |
|---|--------------------|-----------|
| Tightoning Evaluation | Instant Tightening | Yes (99%) |
| Tightening Evaluation | Lasting Tightening | Yes (99%) |

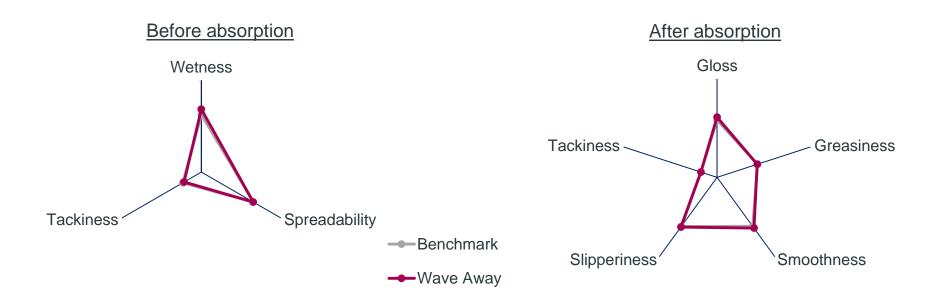






Wave Away - Performance

Sensory evaluation



Wave Away has a very similar sensory profile compared to benchmark.

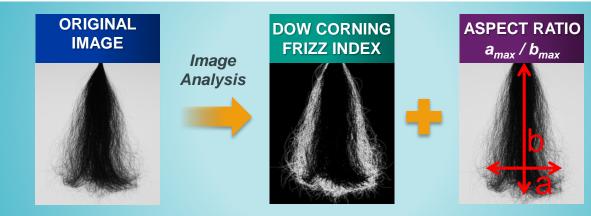




Frizz Control method - The Dow Corning Frizz Index (F.I.)

Method quantifies frizz independent of hair volume/shape





- Naturally frizzy hair (Caucasian, Brazilian, Mulatto)
- Humidity chamber (80 or 90% RH, 25°C)
- Control stage for precise image analysis

Procedure: Prewash hair, apply product, blow dry, straighten with hot plates, take initial picture and place in humidity chamber. Pictures taken at specified intervals to monitor the evolution of tress appearance over time.



