
Nourybond® 289 Adhesion Promoter

GENERAL DESCRIPTION

Nourybond 289 adhesion promoter is a blocked isocyanate PVC plastisol adhesion promoter intended for use in automotive sealants applied to visible areas and anti-chip primers. It is designed to provide adhesion to electrodeposition primers used in the manufacture of automobiles, trucks and buses.

ADVANTAGES

- Excellent color stability
- Superior plastisol rheological performance
- Wet-on-wet paint capability
- 120 °C cure with addition of zinc octoate catalyst

APPLICATIONS

- Visible seam sealers
- Anti-chip primers

STORAGE LIFE

6 months in unopened, original containers at ambient temperature.

HANDLING PRECAUTIONS

Refer to the Material Safety Data Sheet for Nourybond 289 adhesion promoter, available upon request from Air Products.

TYPICAL PROPERTIES

Appearance	Clear Viscous Liquid
Viscosity at 25 °C (poise)	300-500
Flash Point (°C open cup)	>100
Recommended Loading	4-6 parts
Typical Cure Schedule	30 min @ 120 °C (with catalyst)

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